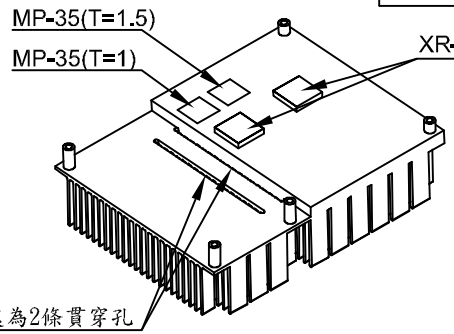
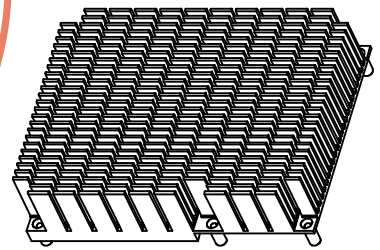
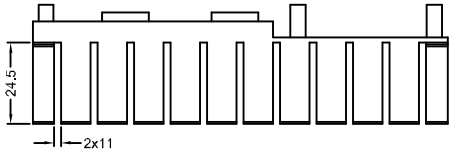
	估價圖面
	樣品圖面
	參考圖面
○	承認圖面
	更新圖面

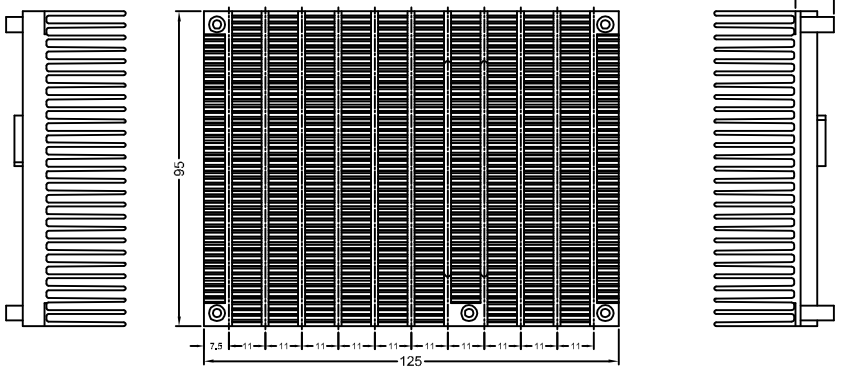
REV.	DATE	REMARK	DESIGNED	APPROVED

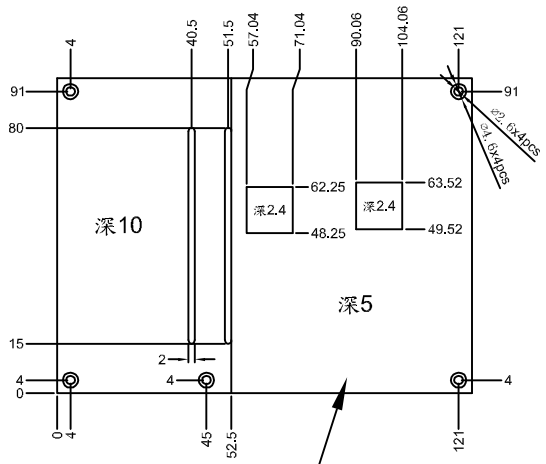
安勤科技股份有限公司 正式承認 07/24/2012 資料中心 AVALUE TECHNOLOGY INC.



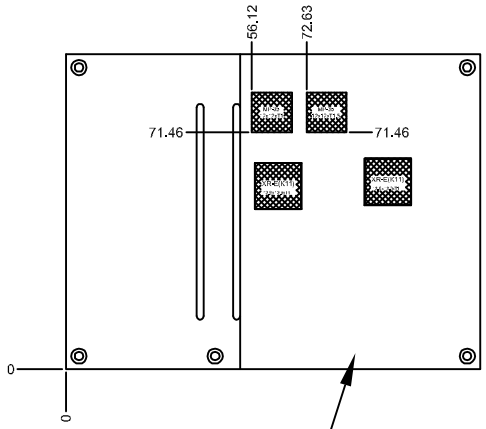




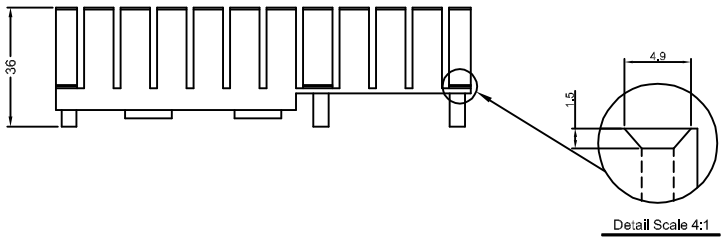




底部CNC加工深度示意圖



底部PAD貼合位置示意圖



1、標註數值皆為要切除之部份
2、▩ 貼PAD的位置圖
3、配合螺絲：E1931011600R(5pcs)
4、5支圓柱為CNC一體成型,上方需做倒C角處理

GENERAL TOL.	A	B
>0	±0.1	±0.1
>10	±0.1	±0.2
>50	±0.15	±0.3
>200	±0.3	±0.5
>500	±0.5	±0.8
ANGLE TOL. ±0.5°		

此符號,則代表零件之重點尺寸
若無符號,則代表零件之次要尺寸

MATERIAL: AL 6063	PART No. E1961254900R				
SPEC.:	DWG No. E1961254900R-A1				
FINISH: 陽極本色	APPROVED	CHECKED	DESIGNED	DRAWN	NAME HeatsInk AL 無FAN H=36mm ESM-A50M BGA 125x95x36mm 底部CNC
UNIT: MM	Dragon_Huang			Frank_Lu	MODEL No. ESM-A50M
SCALE:1/1	2012/02/17			2012/02/17	REV. A1 SHEET: 1 / 1 AX

安勤科技股份有限公司 Avalue Technology Inc.