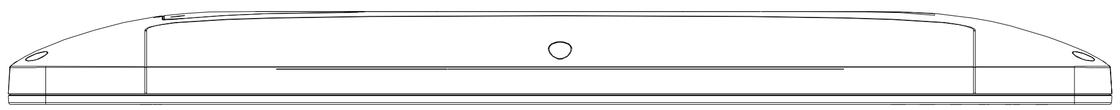
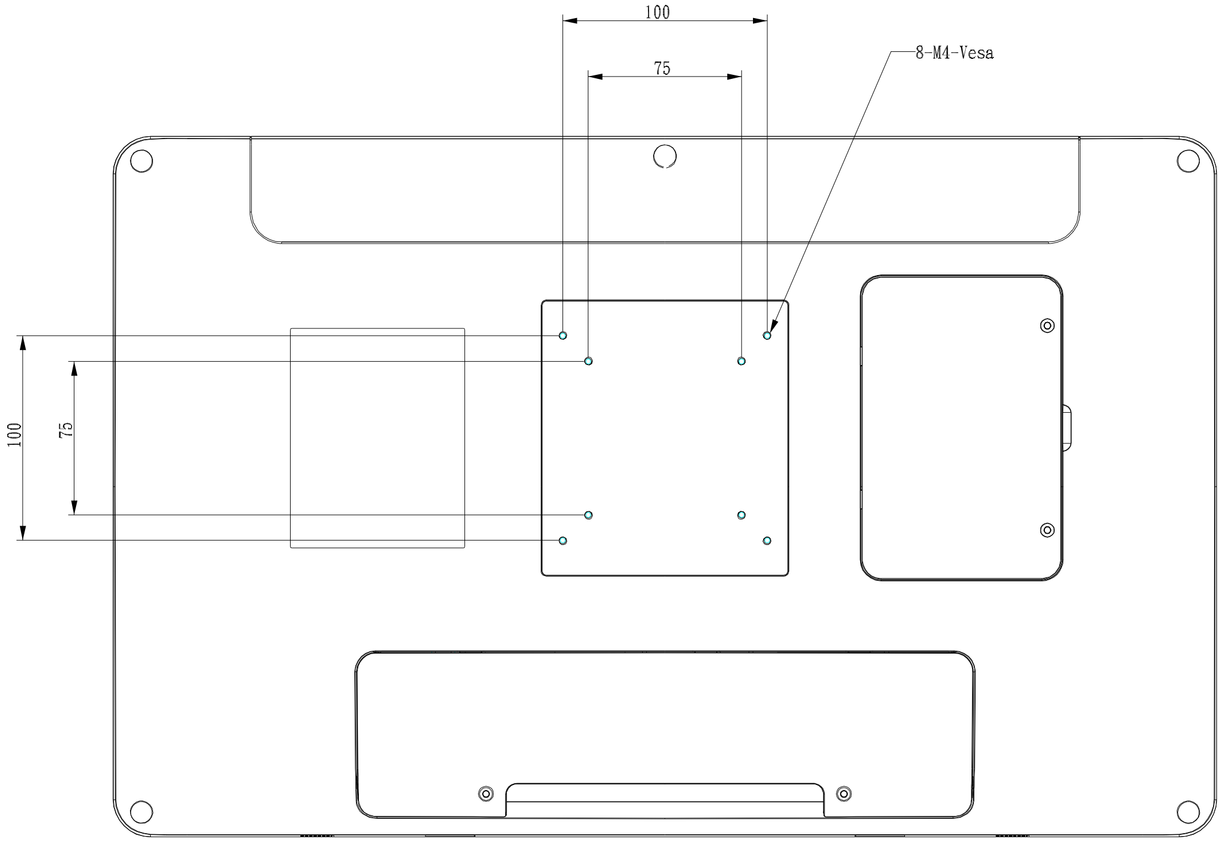
表面處理	電鍍	陽極	液烤漆	粉烤漆
膜厚(mm)	≤0.007	≤0.015	≤0.2	≤0.3

扭拉力 \ 材質	鐵件	鋁件	塑膠件
扭力值(kgf/cm)	6	4	6
拉力值(kgf)	15	8	15





Avalue		L		a		b	
Vender		L		a		b	
ΔE	≤1.5	-1	≤ △L、△a、△b ≤				1

GENERAL TOL.	A	B
>0	±0.1	±0.1
>10	±0.1	±0.2
>30	±0.15	±0.3
>200	±0.3	±0.5
>800	±0.5	±0.8
ANGEL TOL.	±0.5°	

MATERIAL:		PART No.			
SPEC:		TASK DWG No.	T35499-00		
FINISH:		APPROVED	CHECKED	DESIGNED	DRAWN
UNIT:MM		Dragon Huang	Dragon Huang	Kobe Cheng	Kobe Cheng
SCALE:	1:2	20190314	20190314	20190314	20190314

安勤科技股份有限公司
Avalue Technology Inc.

NAME	機構修改		
MODEL No.	HID-9182		
REV.	02	SHEET:	1/1